

Directions / Steps to apply foam strips D&K Expression / Vacuseal / Bienfang 4468H Vacuum Press

Lift rubber off the foam

Pull foam strips off the board

Scrape board of any excess adhesive before putting tape down.

Put high temperature double sided tape (can be purchased from Grainger or Uline) ,around the perimeter, twice, side by side

Then put foam down, butt it up nice and tight, So bevel is pointing toward the center.

Then put one strip of tape across the top of the foam. (so 2 on bottom, one on top).

Then reapply the rubber to the top.

Then do lid hinge adjustment. (which allows it to conform to the extra thickness, also heat helps to set the tape)