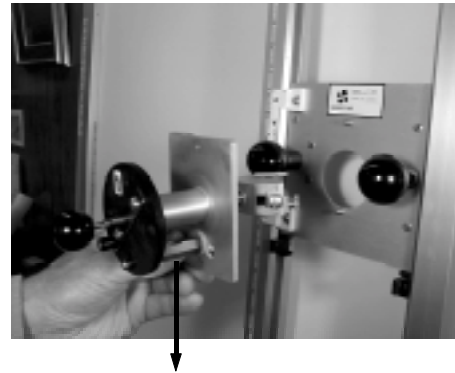


Knife Head Installation

Rectangle Knife head

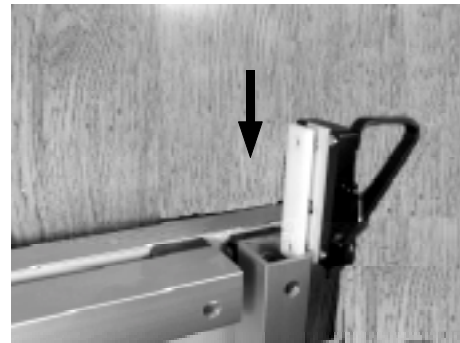
- 1) Place the knife head in the up position with the index pin between two slots of the index handle.
- 2) Remove the thumb nuts from the screws on the carriage plate.
- 3) Insert the knife head through the large hole and onto the carriage plate screws.
- 4) Replace the the thumb nuts. Tighten frimly by hand. **Do not use pliers.**



Index pin towards floor.

Sizer Knife Head

- 1) Engage white glides in opening in top of track.
- 2) Slide head down the track.
- 3) Lubricate the glides and track with silicone lubricant each morning before starting work.



Sizer Glide Adjustment

- 1) Turn the upper glide screw clockwise until the sizer head will not slide. Turn the screw slowly counterclockwise until the head slides but does not drop when you let go.
- 2) Turn the lower glide screw clockwise until the sizer head will not slide. Turn the screw slowly counterclockwise until the head slides but does not drop when you let go.
- 3) It is important that they are evenly tensioned. It may be necessary to do the adjustment twice to achieve precise alignment of the glide with the track surface.

